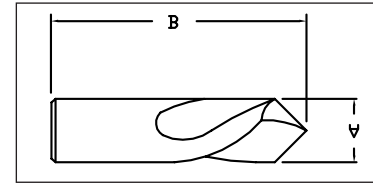


Spot and Centering Drill

The LINK Spot drill design features a thin web to reduce walking and offer easy cutting. Ideal for chamfering, spot drilling, hole centering accuracy and countersinking. The LINK short drill design is offered in both HSS and Cobalt with an 82°/90°/120° point angle. Short drills are often used for chucking close to the point to ensure extreme accuracy. Additional coatings available upon request.



		82° Angle			
		Part No.			
Drill DIA (A)	OAL (B)	HSS	HSS - TiN	COBALT	COBALT TiN
1/4	2	97-L2-395	97-TN-395	97-CO-394	CO-TN-394
3/8	2	97-L2-396	97-TN-396	97-CO-396	CO-TN-396
1/2	2	97-L2-398	97-TN-398	97-CO-398	CO-TN-398
5/8	2-1/4	97-L2-399	97-TN-399	97-CO-399	CO-TN-399
3/4	2-1/4	97-L2-400	97-TN-400	97-CO-400	CO-TN-400
		90° Angle			
1/4	2	97-L2-380	97-TN-380	97-CO-379	CO-TN-379
3/8	2	97-L2-381	97-TN-381	97-CO-381	CO-TN-381
1/2	2	97-L2-383	97-TN-383	97-CO-383	CO-TN-383
5/8	2-1/4	97-L2-384	97-TN-384	97-CO-384	CO-TN-384
3/4	2-1/4	97-L2-385	97-TN-385	97-CO-385	CO-TN-385
		120° Angle			
1/4	2	97-L2-401	97-TN-401	97-CO-417	CO-TN-417
3/8	2	97-L2-386	97-TN-386	97-CO-386	CO-TN-386
1/2	2	97-L2-388	97-TN-388	97-CO-388	CO-TN-388
5/8	2-1/4	97-L2-389	97-TN-389	97-CO-389	CO-TN-389
3/4	2-1/4	97-L2-390	97-TN-390	97-CO-390	CO-TN-390

