

NEW**CARBIDE HIGH-PERFORMANCE
3-FLUTE & 5-FLUTE CHAMFER MILLS**

For deburring and heavy chamfering in a broad range of material groups.

h6 shank tolerance for high precision tool holders.

Solid carbide chamfer mills with a helical flute.

INCLUDED ANGLE	CARBIDE			SHANK DIAMETER	NUMBER OF FLUTES	LENGTH OF CUT	OAL	THEORETICAL TIP LENGTH	TIP DIAMETER
	UNCOATED	TIALN	ALU						
60°	3500002	3500002-2	3500002-4	1/8	3	0.078	1 1/2	0.030	0.035
	3500003	3500003-2	3500003-4	3/16	3	0.123	2	0.039	0.045
	3500004	3500004-2	3500004-4	1/4	3	0.169	2 1/2	0.048	0.055
	3500005	3500005-2	3500005-4	3/8	3	0.268	2 1/2	0.056	0.065
	3500006	3500006-2	3500006-4	1/2	3	0.368	3	0.065	0.075
	3500007	3500007-2	3500007-4	3/4	3	0.567	3	0.082	0.095
90°	3500008	3500008-2	3500008-4	1/8	3	0.045	1 1/2	0.018	0.035
	3500009	3500009-2	3500009-4	3/16	3	0.071	2	0.023	0.045
	3500010	3500010-2	3500010-4	1/4	3	0.098	2 1/2	0.028	0.055
	3500011	3500011-2	3500011-4	3/8	3	0.155	2 1/2	0.033	0.065
	3500012	3500012-2	3500012-4	1/2	3	0.213	3	0.038	0.075
60°	3500013	3500013-2	3500013-4	3/4	3	0.328	3	0.048	0.095
	3500014	3500014-2	-	3/16	5	0.123	2	0.039	0.045
	3500015	3500015-2	-	1/4	5	0.169	2 1/2	0.048	0.055
	3500016	3500016-2	-	3/8	5	0.268	2 1/2	0.056	0.065
	3500017	3500017-2	-	3/8	5	0.268	4	0.056	0.065
	3500018	3500018-2	-	1/2	5	0.368	3	0.065	0.075
	3500019	3500019-2	-	1/2	5	0.368	6	0.065	0.075
90°	3500020	3500020-2	-	3/4	5	0.567	3	0.082	0.095
	3500021	3500021-2	-	3/16	5	0.071	2	0.023	0.045
	3500022	3500022-2	-	1/4	5	0.098	2 1/2	0.028	0.055
	3500023	3500023-2	-	3/8	5	0.155	2 1/2	0.033	0.065
	3500024	3500024-2	-	3/8	5	0.155	4	0.033	0.065
	3500025	3500025-2	-	1/2	5	0.213	3	0.038	0.075
	3500026	3500026-2	-	1/2	5	0.213	6	0.038	0.075
	3500027	3500027-2	-	3/4	5	0.328	3	0.048	0.095

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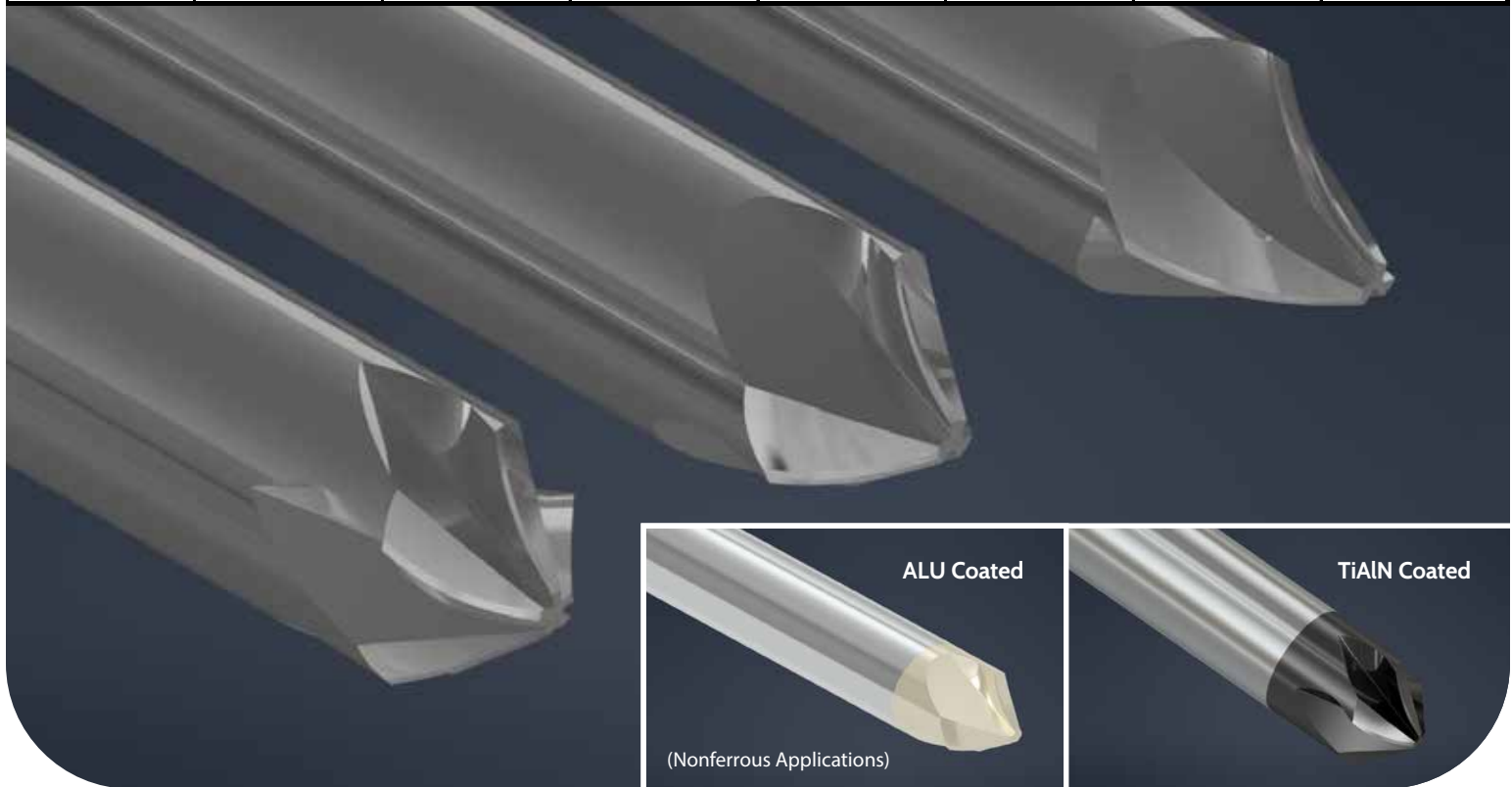
NEW

CARBIDE HIGH-PERFORMANCE 3-FLUTE & 5-FLUTE CHAMFER MILLS



Tool Sets available in 3 & 4 piece kits, uncoated and coated.

INCLUDED ANGLE	TOOL SET NUMBER	NUMBER OF FLUTES	COATING	SIZES INCLUDED IN SET			
				1/8	1/4	3/8	1/2
60°	9000001	3	UNCOATED	3500002	3500004	3500005	3500006
90°	9000002	3	UNCOATED	3500008	3500010	3500011	3500012
60°	9000001-2	3	TIALN	3500002-2	3500004-2	3500005-2	3500006-2
90°	9000002-2	3	TIALN	3500008-2	3500010-2	3500011-2	3500012-2
60°	9000001-4	3	ALU	3500002-4	3500004-4	3500005-4	3500006-4
90°	9000002-4	3	ALU	3500008-4	3500010-4	3500011-4	3500012-4
60°	9000003	5	UNCOATED	-	3500015	3500016	3500018
90°	9000004	5	UNCOATED	-	3500022	3500023	3500025
60°	9000003-2	5	TIALN	-	3500015-2	3500016-2	3500018-2
90°	9000004-2	5	TIALN	-	3500022-2	3500023-2	3500025-2



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